

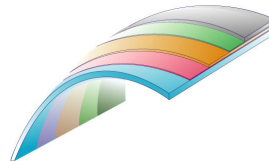
PE TRANSPARENT LAMINATION GRADE FILM (Polyethylene)

Transparent; Co-extruded 5-layer film; One-side corona treated.

PROPERTIES

TYPICAL APPLICATIONS

- Excellent hot tack and contamination properties.
- Excellent sealing properties (low-heat seal).
- Treated surface is receptive to adhesives
- Excellent machinability on packaging lines.
- Laminating substrate application for Ketchup, Mayonnaise, Liquid and Powdered Juice, Liquid and Powdered Milk, Detergent Powder, etc., etc. (film application and material blends depend on the requirement of the Customer).
- Direct food packaging



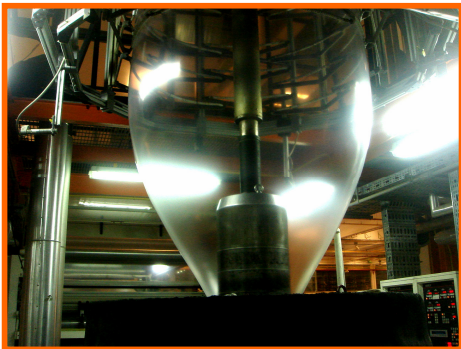
outer layer/corona treated
secondary core layer
core layer
secondary core layer
inner layer/heat sealable

STORAGE, HANDLING AND APPLICATION/RECOMMENDATIONS

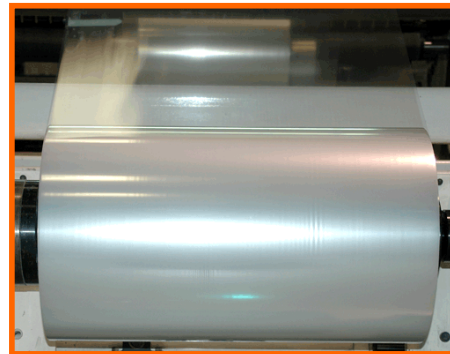
All films should be stored in a dry environment at a temperature under 30° C. If properly stored, the film will maintain consistent performance over a period of up to 6 months from the date of production and should be converted prior to this time. Sealing properties of film deteriorate when corona treatment is present. Always check the treated side when using the film.

FOOD CONTACT

Our film fully meets the overall migration requirements and is therefore suitable for direct food contact.



BLOWN-FILM EXTRUSION PROCESS

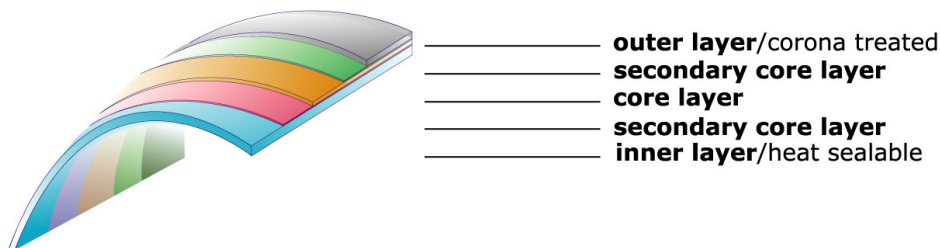


PE LAMINATION GRADE FILM

Technical Data Sheet

PE TRANSPARENT LAMINATION GRADE FILM (Polyethylene)

Transparent; Co-extruded 5-layer film; One-side corona treated.



PROPERTIES	UNIT	TEST METHOD	VALUES					
Nominal thickness	μm	SH	25	30	40	50	60	
Weight per unit of area	g / m^2	ASTM D 1505	23.0	27.6	36.8	46.0	55.2	
Density	g / cm^3	ASTM D 1505	0.92					
Sealing Range	$^{\circ}C$	SH	90 $^{\circ}C$ - 120 $^{\circ}C$					
Coefficient of Friction(dynamic) Film / Film (T/NT)		ASTM D 1894	<0.25					
Tensile Strength (min)	MD TD	MPa	ASTM D 882	22 20	23 21	23 22	25 22	26 25
Elongation at Break (min)	MD TD	%	ASTM D 882	480 680	500 680	550 700	600 700	600 725
Wettability (min Treatment level)		mN/m	ISO 8296	> 38				
Gloss @ 45 $^{\circ}$	N/25.4 mm	ASTM D-2457	60	60	60	60	60	

The information contained herein is to be used only as guide for using our film. The specifications, properties and applications mentioned were based on reliable and standard laboratory testing procedures. Users of this film should make independent assessment of its suitability and applicability to their end use. Al Sharq Flexible Packaging does not offer any guarantee on the results and does not accept any liability arising out of the use of the information contained herein. Al Sharq Flexible Packaging reserves the right to change the technical data sheet at any time without prior information.