

treated layer/non-heat sealable chemically treated/PA side

,, er/h eat sealable/PE side

tie layer

core layer

# **PA/PE THERMOFORMABLE VACUUM FILM**

Transparent; Cast film Co-extruded; 5-layer film; One-side sealable; One-side chemically treated

## PROPERTIES

#### **TYPICAL APPLICATIONS**

- Excellent hot tack.
- Treated surface one side.
- Excellent machinability on packaging lines.
- Printing: Flexo & Roto, surface printing on PolyAmide (PA) side
- Thermoformable film with high toughness in mechanical strength and impact resistance.
- High barrier film 5 layers for pouch and vacuum packaging (fresh meat, poultry and dairy
- products, sea foods, dates fruits, frozen products, etc.).
- Direct food packaging.

#### STORAGE, HANDLING AND APPLICATION RECOMMENDATIONS

All films should be stored in a dry environment at a temperature under 30° C. If properly stored, the film will maintain consistent performance over a period of up to 6 months from the date of production and should be converted prior to this time.

#### FOOD CONTACT

Our film fully meets the overall migration requirements and is therefore suitable for direct food contact.



CAST FILM EXTRUSION PROCESS



**PA/PE VACUUM FILM** 

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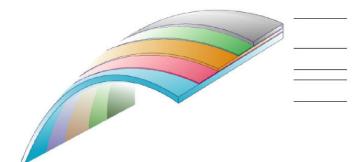
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# **Technical Data Sheet**

## PA/PE THERMOFORMABLE VACUUM FILM

Transparent; Cast film Co-extruded; 5-layer film; One-side sealable; One-side chemically treated



treated layer/non-heat sealable chemically treated/PA side tie layer core layer tie layer sealing layer/heat sealable/PE side

PROPERTIES	UNIT	TEST METHO	D	VALUE	
Nominal thickness	μm	AL SHARQ	80	90	100
Weight per unit of area	g / m²	ISO 4591	78.4	88.2	98
Density	g / cm³	ASTM D 1505		0.98	
Dart Drop	g / mic	ASTM D 1709		>5.0	
Sealing Range	°C	AL SHARQ		120 - 180	
Coefficient of Friction(dynamic) Film / Film (NT/NT)		ASTM D 1894		0.25	
Tensile Strength MD TD	N / mm²	ASTM D 882	25 23	28 25	30 28
Elongation at Break MD TD	%	ASTM D 882	550 700	500 700	450 700
WVTR38°C / 90% R.H	. g/m²*d	DIN 53122	1.5	1.5	1.4

The information contained herein is to be used only as guide for using our film. The specifications, properties and applications mentioned were based on reliable and standard laboratory testing procedures. Users of this film should make independent assessment of its suitability and applicability to their end use. Al Sharq Flexible Packaging does not offer any guarantee on the results and does not accept any liability arising out of the use of the information contained herein. Al Sharq Flexible Packaging reserves the right to change the technical data sheet at any time without prior information.